



FIGURE 55 - SPECIAL RIVETS

KEY	ITEM NO.	PART NUMBER	1	2	3	4	NOMENCLATURE	UNITS PER ASSY	USAGE
1	NOTE: The following rivets require Item 4815 Tool AT-100-5-2R1-3 Rivet Gun Set								
	8201	2R1AD3-3	Rivet	-	Modified Brazier Head	(3/32 Dia x 3/16 Length)	*		
	8203	2R1AD3-5	Rivet	-	Modified Brazier Head	(3/32 Dia x 5/16 Length)	*		
	8222	2R1AD3-10	Rivet	-	Modified Brazier Head	(3/32 Dia x 5/8 Length)	*		
	NOTE: The following rivets require Item 4816 Tool AT-100-5-2R1-4 Rivet Gun Set								
	8206	2R1AD4-3	Rivet	-	Modified Brazier Head	(1/8 Dia x 3/16 Length)	*		
	8223	2R1AD4-3-5	Rivet	-	Modified Brazier Head	(1/8 Dia x 7/32 Length)	*		
	8195	2R1A4-4	Rivet	-	Modified Brazier Head	(1/8 Dia x 1/4 Length)	*		
	8207	2R1AD4-4	Rivet	-	Modified Brazier Head	(1/8 Dia x 1/4 Length)	*		
	8224	2R1AD4-4-5	Rivet	-	Modified Brazier Head	(1/8 Dia x 9/32 Length)	*		
	8196	2R1A4-5	Rivet	-	Modified Brazier Head	(1/8 Dia x 5/16 Length)	*		
	8208	2R1AD4-5	Rivet	-	Modified Brazier Head	(1/8 Dia x 5/16 Length)	*		
	8197	2R1A4-6	Rivet	-	Modified Brazier Head	(1/8 Dia x 3/8 Length)	*		
	8209	2R1AD4-6	Rivet	-	Modified Brazier Head	(1/8 Dia x 3/8 Length)	*		
	8211	2R1AD4-8	Rivet	-	Modified Brazier Head	(1/8 Dia x 1/2 Length)	*		
	8225	2R1AD4-9	Rivet	-	Modified Brazier Head	(1/8 Dia x 9/16 Length)	*		
	NOTE: The following rivets require Item 4817 Tool AT-100-5-2R1-5 Rivet Gun Set								
	8213	2R1AD5-4	Rivet	-	Modified Brazier Head	(5/32 Dia x 1/4 Length)	*		
	8214	2R1AD5-5	Rivet	-	Modified Brazier Head	(5/32 Dia x 5/16 Length)	*		
	8215	2R1AD5-6	Rivet	-	Modified Brazier Head	(5/32 Dia x 3/8 Length)	*		
	8216	2R1AD5-7	Rivet	-	Modified Brazier Head	(5/32 Dia x 7/16 Length)	*		
	8218	2R1AD5-9	Rivet	-	Modified Brazier Head	(5/32 Dia x 9/16 Length)	*		
2	NOTE: The following rivets require Item 4818 Tool AT-100-5-2R1-6 Rivet Gun Set								
	8226	2R1AD6-5	Rivet	-	Modified Brazier Head	(3/16 Dia x 5/16 Length)	*		
	8227	2R1AD6-7	Rivet	-	Modified Brazier Head	(3/16 Dia x 7/16 Length)	*		
	NOTE: The following rivets require Item 4810 Tool 3/16(-6) Rivet Gun Set								
	9031	2R2-6-4	Pin	-	Flash Head	(3/16 Dia x 1/4 Maximum Grip)	4		
	9544	2R2-6-5	Pin	-	Flash Head	(3/16 Dia x 5/16 Maximum Grip)	20		
	9032	2R3-6-3	Pin	-	Flat Head	(3/16 Dia x 3/16 Maximum Grip)	112		
	9033	2R3-6-4	Pin	-	Flat Head	(3/16 Dia x 1/4 Maximum Grip)	30		
	9034	2R3-6-5	Pin	-	Flat Head	(3/16 Dia x 5/16 Maximum Grip)	7		
	9035	2R3-6-6	Pin	-	Flat Head	(3/16 Dia x 3/8 Maximum Grip)	2		
	9036	2R3-6-7	Pin	-	Flat Head	(3/16 Dia x 7/16 Maximum Grip)	12		
	9545	2R3-6-10	Pin	-	Flat Head	(3/16 x 5/8 Maximum Grip)			
	NOTE: The following rivets require Item 4811 Tool 1/4(-8) Rivet Gun Set								
	9039	2R3-8-5	Pin	-	Flat Head	(1/4 Dia x 5/16 Maximum Grip)	9		
	9040	2R3-8-6	Pin	-	Flat Head	(1/4 Dia x 3/8 Maximum Grip)	32		
	9041	2R3-8-7	Pin	-	Flat Head	(1/4 Dia x 7/16 Maximum Grip)			
	NOTE: The following rivet requires Item 4821 Tool 5/16(-10) Rivet Gun Set								
	9546	2R3-10-6	Pin	-	Flat Head	(5/16 Dia x 3/8 Maximum Grip)	2		
4	9043	2R4-6	Collar	-	Hi-Shear Rivet	(For 3/16 Dia Pin)	187		
	9044	2R4-8	Collar	-	Hi-Shear Rivet	(For 1/4 Dia Pin)	41		
	9045	2R4-10	Collar	-	Hi-Shear Rivet	(For 5/16 Dia Pin)	2		
	*NOTE: Bulk Stock - When ordering specify in pounds (Minimum 1/4 Pound)								