US Department

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form	Approve

OMB No. 2120-0020

For FAA Use Only

Federal Aviation Administration

of Transportation

Office Identification INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions

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		NAV-4-2313B					N54131							
		Name (As shown on registration certificate)					Address (As shown on registration centers) 5780 Balmo							
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						4. Unit Identification			13070, 310	5. Type				
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				Certified Repair Station										
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Date 6-2-03					Signature of Authorized Individual Borduok									
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BY	FAA De	esignee	Repair Sta	tion		Tra	rson Approved by ansport Canada worthiness Group					,		
Date of A	Approval	or Rejection	Certificate			Sig	nature of Authori	zed Ind	ividu	ual /				
6-2-03 Designation No. A.P. 2020552 I.A.				P Bordus										
6-2-03 A.P. 2020552 I.A.														

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

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Description of alteration: This alteration removes a magnetic "Whiskey" compass and replaces it with a PAI-700-14 vertical card magnetic compass.

Description of work: The old "Whiskey" compass was removed and replaced with a PAI-700-14 vertical card magnetic compass using the information included on the manufacturers data sheet. The previous location (centered above glare shield) and mounting was reused. The existing instrument lighting wiring was reused.

The compass was tested to comply with 23.1327 "Magnetic direction indicator" and a new compass calibration placard was created and attached adjacent to the compass in compliance with 23.1547 "Magnetic direction indicator".

A new weight and balance measurement in accordance with 43.13 chapter 10 has been done which includes this alteration.

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

- 1) Introduction: See above (Form 337 section 8).
- 2) Description: See above (Form 337 section 8).
- 3) Control: Not applicable.
- 4) Servicing information: Not applicable.
- 5) Maintenance Instructions: Not applicable.
- 6) Trouble shooting information: Not applicable.
- 7) Removal and replacement information: The instrument is attached to it's mounting plate with 4 #6-32 pan head screws.
- 8) Diagrams: Not applicable.
- 9) Special inspection requirements: Not applicable.
- 10) Application of protective treatments: Not applicable.
- 11) Data: No structural fasteners were used in the installation of this unit.
- 12) List of special tools: No special tools are required to install or maintain any components associated with this alteration.
- 13) For commuter category aircraft: Not applicable.
- 14) Recommended overhaul periods: Not applicable.
- 15) Airworthiness Limitation Section: Not applicable.
- 16) Revision: A letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspector accepts the change by signing Block 3 of the 337.

× Additional Sheets are Attached

6-2-03