of Transportation

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved

OMB No. 2120-0020

For FAA Use Only Office Identification

Federal Aviation

Administration

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions

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NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Description of alteration: This alteration removes the previous Narco ELT and replaces it with an Ameri-King model AK-450 ELT. The previously existing antenna was reused. A new remote indicator/control unit was mounted in location 10c on the instrument panel (see attached dwg N5413K Panel).

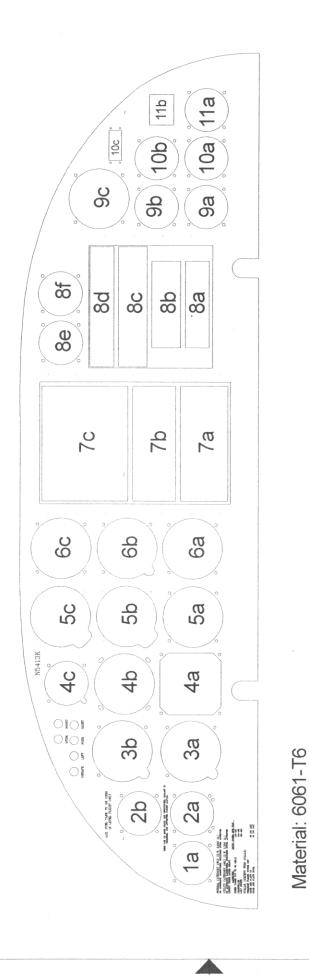
Description of work: The old ELT was removed from the upper cabin longeron. A new mounting plate was fabricated from 6061-T6.090" thick and located between the battery trays between stations 179.75 and 198. Of the possible locations this was determined to be the most survivable (per RTCA DO-182 & DO-183). The installation and tests were conducted per Ameri-King Installation and Operation Manual (Document No: IM-450).

The new modular connecting cable between the control and the ELT was routed through the same frame holes and grommets as the previous ELT's wiring. This unit is not connected to aircraft power.

A new weight and balance measurement in accordance with 43.13 chapter 10 has been done which includes this alteration.

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

- 1) Introduction: See above (Form 337 section 8).
- 2) Description: See above (Form 337 section 8).
- 3) Control: Operation of the ELT is covered in Section 3.2 of the Ameri-King Installation and Operation Manual (Document No: IM-450).
- 4) Servicing information: Replacement of batteries is covered in section 2.5.1 of the Ameri-King Installation and Operation Manual (Document No: IM-450). Note there are batteries in both the ELT and the remote control units.
- 5) Maintenance Instructions: In compliance with 91.207 "Emergency locator transmitters" (d) the inspections called for in the Ameri-King Installation and Operation Manual (Document No: IM-450) Section 3.4 should be carried out at a maximum of 12-month intervals (during the annual inspection). The functional test called for in section 3.3 should be performed every 3 months.
- 6) Trouble shooting information: Not applicable.
- 7) Removal and replacement information: The ELT is located between the battery boxes behind the baggage curtain. The ELT can be removed by operating its mounting catch. The aircraft cannot be returned to service without the ELT. The ELT's remote control is mounted on the instrument panel. Disconnect the modular connector from the rear of the unit. It is attached to the panel by 4 #4-40 flat head screws.
- 8) Diagrams: Not applicable.
- 9) Special inspection requirements: Not applicable.
- 10) Application of protective treatments: Not applicable.
- 11) Data: If fasteners must be replaced, the new fasteners must be capable of meeting the requirements of RTCA DO-182 and DO-183.
- 12) List of special tools: No special tools are required to install or maintain any components associated with this alteration.
- 13) For commuter category aircraft: Not applicable.
- 14) Recommended overhaul periods: Not applicable.
- 15) Airworthiness Limitation Section: Not applicable.
- **16) Revision:** A letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspector accepts the change by signing Block 3 of the 337.



Finish: Low reflectivity powder coating

Thickness: 0.100"

Reg: N5413K SN: NAV-4-2313B N5413K Panel

SIZE FSCM NO.

DWG NO. NAV-2452781-13888 1.0 рате 22 May, 2003 sнеет 1 of 1 SCALE 1:5